



Summary of Radiata Pine Grading Rules

<u>DEFECT</u>	<u>CLEAR</u>	<u>SELECT</u>	<u>STANDARD</u>	<u>MERCH</u>	<u>INDUSTRIAL</u>
GRADED TO:	2 FACES & 2 EDGES	BEST FACE	BEST FACE	BEST FACE	BOTH FACES
KNOTS	NOT PERMITTED	UNLIMITED NOT TO EXCEED 1/3 FACE	UNLIMITED NOT TO EXCEED 1/2 FACE	UNLIMITED BUT NOT TO EXCEED 75% OF FACE	UNLIMITED
GROUP KNOTS	NOT PERMITTED	GROUP NOT TO EXCEED 1/3 FACE	GROUP NOT TO EXCEED 1/2 FACE	UNLIMITED BUT GROUP NOT TO EXCEED 75% OF FACE	UNLIMITED
BARK ENCASED	NOT PERMITTED	NOT PERMITTED ON FACE	NOT PERMITTED ON FACE	UP TO 6 BUT MUST BE TIGHT AND A MAX OF 25MM	UNLIMITED
EDGE KNOTS	NOT PERMITTED	PERMITTED 1/2 OF THICKNESS	PERMITTED 1/2 OF THICKNESS	UNLIMITED BUT NO LARGER THAN 75% OF THICKNESS	UNLIMITED
BULLSEYE PITH	NOT PERMITTED	NOT PERMITTED	PERMITTED BUT NOT VISIBLE ON FACE	PERMITTED	PERMITTED
PITH	NOT PERMITTED	NOT PERMITTED	NOT PERMITTED	LIMITED TO 200MM ON EITHER FACE	PERMITTED
MINOR BLEMISH	REVERSE ONLY	PERMITTED	PERMITTED	UNLIMITED	UNLIMITED
BIRDS EYE	NOT PERMITTED	LIGHT ONLY	LIGHT TO MEDIUM ONLY	UNLIMITED	UNLIMITED
STAR CHECKING	NOT PERMITTED	NOT TO EXCEED 1MM IN WIDTH	NOT TO EXCEED 1MM IN WIDTH	NOT TO EXCEED 1MM IN WIDTH	PERMITTED
INTERNAL CHECKING	NOT PERMITTED	NOT PERMITTED	NOT PERMITTED	NOT PERMITTED	PERMITTED
SURFACE CHECKING	NOT PERMITTED	NOT PERMITTED	NOT PERMITTED	NOT PERMITTED	PERMITTED
BLUE STAIN	NOT PERMITTED	NOT PERMITTED	NOT PERMITTED	NOT PERMITTED	PERMITTED
TORN GRAIN	NOT PERMITTED	NOT TO EXCEED 300MM IN LENGTH	NOT TO EXCEED 300MM IN LENGTH	NOT TO EXCEED 300MM IN LENGTH	PERMITTED
RESIN STREAKS	NOT PERMITTED	NOT PERMITTED	HEAVY NOT PERMITTED	HEAVY NOT PERMITTED	PERMITTED
RESIN POCKETS	NOT PERMITTED	NOT PERMITTED	PERMITTED MAXIMUM 4 OF 10MM AT 75MM	PERMITTED MAXIMUM 4 OF 10MM AT 75MM	PERMITTED